

Prepainted - PP

GENERAL DESCRIPTION

Clean COLORBOND® XPD prepainted steel, specifically designed by BlueScope to provide premium durability, excellent weatherability and high formability for exterior applications. To determine if warranties apply, please contact your nearest BlueScope sales office for advice.

TYPICAL USES

Prestigious roofing and wall cladding, architectural panels and building accessories requiring excellent colour and gloss retention. For material selection advice, please contact your nearest BlueScope sales office.

AUSTRALIAN STANDARD

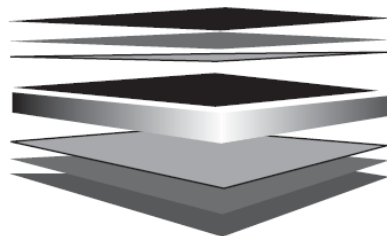
Paint Coating – AS/NZS2728 Type 3; Substrate – AS1397

MALAYSIAN STANDARD

Paint Coating – MS2383 C3; Substrate – MS1196

PRODUCT INFORMATION

PREFERRED SUBSTRATE	ZINCALUME® G550S AZ150 steel (Aluminium/Zinc alloy-coated steel)
	ZINCALUME® G300S AZ150 steel (Aluminium/Zinc alloy-coated steel) (Refer Note 8)
PRETREATMENT	Corrosion resistant proprietary conversion coating
PRIMER COAT	Universal corrosion inhibitive primer. Nominal dry film thickness 5µm each side
FINISH COAT	Custom formulated 70% PVDF paint system with high performance pigments. Nominal dry film thickness 20µm on the top or weather side. The finish coat can, if required, be applied to both sides to provide a double-sided product
BACKING COAT	Custom formulated Shadow Grey. Nominal dry film thickness 5µm
COLOUR	A range of standard colours are available. Other specifically required colours may be available on request.



Finish Coat (Nominal 20µm) (Refer Note 4 & 5)
 Universal Corrosion Inhibitive Primer (Nominal 5µm)
 Conversion Coating
 ZINCALUME® AZ150 Steel Substrate
 Conversion Coating
 Universal Corrosion Inhibitive Primer (Nominal 5µm)
 Backing Coat (Shadow Grey, Nominal 5µm) (Refer Note 6)

DIMENSIONAL CAPABILITIES*

ZINCALUME® G550S AZ150 STEEL		ZINCALUME® G300S AZ150 STEEL	
PREFERRED BASE METAL THICKNESS, mm*	MAXIMUM WIDTH, mm	PREFERRED BASE METAL THICKNESS, mm*	MAXIMUM WIDTH, mm
0.55	1219	0.55	1219
0.42, 0.48, 0.50, 0.60	1230	0.42, 0.48, 0.50, 0.60	1230
0.70, 0.75, 0.80	1219	0.70, 0.75, 0.80	1219

Notes

* These dimensions are a reflection of technical capability to produce. Any other sizes may be available on request.
 The dimensional tolerances for thickness, width flatness and camber shall be in accordance with the requirements of AS/NZS1365.
 Supply conditions may be subject to dimensional restrictions and is subject to BlueScope Sales and Marketing confirmation.
 Slitting and shearing available on request from BlueScope Sales Offices. For requirements outside the standard product range please contact your local Sales Office.

NS BLUESCOPE (MALAYSIA) SDN. BHD. (223136-P)

(Formerly known as BlueScope Steel (Malaysia) Sdn. Bhd.)

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RESISTANCE TO DIRT STAINING

The change in appearance of normal coil-coated products due to weathering is expected to be minimal within one year of installation. Yet, the overall appearance change can be large in some environments, not as a result of changes in the paint system itself, but as a result of severe dirt pick-up which causes darkening of its surface. These effects are more pronounced on light colours than on dark colours. Some atmospheric dirt can actually become engrained into the surface of the paint, causing dirt staining which is difficult to remove.

Clean COLORBOND® XPD steel is resistant to dirt pick-up and more importantly, RESISTANT to DIRT STAINING.

The appearance change of normal coil-coated products and Clean COLORBOND® XPD steel in environments where atmospheric dirt is known to cause dirt-staining problems has been monitored. The samples tested after one year of exposure were not cleaned of dirt or other contaminants but had been exposed to rainfall during the test period. The benefits of using Clean COLORBOND® XPD steel in this type of environment are clearly evident as shown in TABLE 1 below.

TABLE 1 – 12 MONTHS SAMPLE EXPOSURE COMPARISONS

COLOUR SHADE	TYPICAL APPEARANCE CHANGE (ΔE UNITS CIELAB 2000)	
	NORMAL COIL-COATED PRODUCTS	CLEAN COLORBOND® XPD STEEL
Light (e.g. Coral White)	10 – 20	≤ 5
Intermediate (e.g. Palm Green)	5 - 10	≤ 3

EXPECTED PRODUCT SERVICE PERFORMANCE

The appearance of Clean COLORBOND® XPD steel and other coil-coated products can change over time on exterior weathering not only due to pick-up of dirt but also due to changes in the paint system itself such as gloss loss, chalking and fading of pigmentation. Colour change, which is largely due to the changes in pigmentation will depend on the colour chosen. It is measured using a spectrophotometer, according to ASTM D-2244 on surfaces thoroughly cleaned of dirt, chalk, oxidised film and foreign contaminants. The typical appearance change of standard Clean COLORBOND® XPD steel colours in normal environments after 10 years of service are given in TABLE 2.

TABLE 2 – EXPECTED COLOUR CHANGE AFTER 10 YEARS IN NATURAL WELL-WASHED EXPOSURE (AS/NZS 1580.457.1 & ASTM D-2244)

COLOUR SHADE	TYPICAL APPEARANCE CHANGE (ΔE UNITS CIELAB 2000)
Light (e.g. Coral White)	≤ 3
Intermediate (e.g. Palm Green)	≤ 3.5

Notes

Refer Note 9 & 10

ATTRIBUTES TESTED DURING MANUFACTURE

PROPERTY	TEST & EVALUATION METHOD (S)	RESULTS
Specular Gloss		
60° meter	AS/NZS1580.602.2; ASTM D523	Nominal 25 \pm 10 units
Adhesion		
Reverse Impact	AS/NZS2728 (Appendix E)	≥ 10 joules
T-bend	AS/NZS2728 (Appendix F)	Maximum 6T. Refer Note 7
Hardness		
Pencil	AS1580.405.1	HB or harder

Prepainted - PP

PRODUCT ATTRIBUTES

PROPERTY	TEST & EVALUATION METHOD(S)	RESULTS
Resistance to Abrasion		
Scratch	AS2331.4.7	Typically 2000g
Flexibility		
T-bend	ASTM D4145	Maximum 10T (no cracking). Refer Note 7
Adhesion		
Natural well washed exposure (15 years)	AS/NZS 1580.457.1	No flaking or peeling. Refer Notes 9 & 10
Resistance to Humidity		
Cleveland (500 hours)	ASTM D4585; AS/NZS 1580.481.1.9 (Blisters); AS 1580.408.4 (Adhesion)	Blister density: ≤ 3 . Blister size: $\leq S2$. No loss of adhesion or corrosion
Resistance to Corrosion		
Salt spray (500 hours)	AS/NZS 2728 (Appendix I), ASTM B117, AS/NZS 1580.481.1.9 (Blisters), AS 1580.408.4 (Adhesion); AS 1580.481.3 (Undercutting, Corrosion)	Blister density: ≤ 2 . Blister size: $\leq S3$. Undercut from score: ≤ 2 mm. No loss of adhesion or corrosion of base metal. Refer Note 2
QFog (1000 hours)	AS/NZS 2728 (Appendix I), AS/NZS 1580.481.1.9 (Blisters); AS 1580.408.4 (Adhesion); AS 1580.481.3 (Undercutting, Corrosion)	Blister density: ≤ 2 . Blister size: $\leq S2$. Undercut from score: ≤ 1 mm. No loss of adhesion or corrosion of base metal. Refer Note 2
Resistance to Colour Change		
QUV (2000 hours)	ASTM G154 & ASTM D2244 (Colour)	ΔE CIELAB 2000: Intermediate colour: ≤ 1 units
Resistance to Chalking		
Natural well washed exposure (20 years)	AS/NZS 1580.457.1 & AS/NZS 1580.481.1.11 (Chalk Method B)	Chalk Rating: ≤ 2 . Refer Notes 9 & 10
QUV (2000 hours)	ASTM G154 & AS/NZS 1580.481.1.11 (Chalk Method B)	Chalk Rating: 0 – 1
Resistance to Solvents, Acids, Alkalis		
Exposure	ASTM D1308 (3.1.1) & ASTM D2244 (Colour); AS/NZS 1580.481.1.9 (Blisters)	No discoloration or blistering. Refer Notes 9 & 11
Resistance to Fire		
Exposure	AS/NZS 1530.3	Ignitability Index: 0 rating in scale of 0-20; Spread of Flame Index: 0 rating in scale of 0-10; Heat Evolved Index: 0 rating in scale of 0-10; Smoke Evolved Index: 0-1 rating in scale of 0-10
Resistance to Heat		
Exposure 100°C continuous (500 hours)	ASTM D2244 (Colour)	Colour change ΔE CIELAB 2000: ≤ 3 units

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IMPORTANT NOTES

1. All warranties for a product, if any, are subject to eligibility. Terms and conditions apply. Nothing in this document is intended by BlueScope to extend, modify or otherwise affect any stated product warranty. To find out more, please contact your nearest BlueScope sales office.
2. If it is intended to use Clean COLORBOND® XPD steel in an exterior application within 1km of salt marine locations, severe industrial or abnormally corrosive environments; in areas not washed by rain, or in applications where it will be wholly or partly buried in the ground, please contact your nearest BlueScope sales office for specialized advice. For selection of the most appropriate Clean COLORBOND® XPD steel product, please refer to Technical Bulletins TB1a, TB1b, CTB16, CTB21, and CTB22.
3. Customers should use product promptly (within 6 months) to avoid the possibility of storage related corrosion.
4. Finish Coat – the coating applied to the exposed surface of the prepainted coil which is expected to meet the Performance Requirements.
5. The product is supplied with a nominal 25 unit (60°) gloss Finish Coat.
6. Backing Coat – a thin coating applied to the reverse surface of the prepainted coil. It also gives additional durability to the reverse surface during the service life of the product, but for aesthetic reasons is not recommended for exposure to sunlight. Performance Requirements are generally not applicable to backing coats. Where specific Performance Requirements are deemed necessary for the reverse surface coating, a “double sided” product should be specified, in which case a topcoat of full nominal thickness will be applied.
7. The minimum internal bend diameters for forming processes to achieve no paint cracking (visible using x 10 magnification) and to avoid paint adhesion issues are specified by the T-bend flexibility and T-bend adhesion results respectively – where 1T equals the Total Coated Thickness (TCT) in mm of the material. These results are based on testing at 20-25°C.
8. For most products, the metallurgical ageing process which is inherent in the paint stoving cycle will result in some loss of ductility compared with unpainted product. However, minimum strength levels designated by relevant standards will still be applicable.
9. Improper storage or use of non-approved roll-forming lubricants may cause brand transfer and paint blushing, and may adversely affect colour and long term durability. Product in coil or sheet pack form must be kept dry. If the coil or sheet pack becomes wet, it must be separated and dried (refer AS/NZS2728 Appendix L, and also Technical Bulletin TB7). Contact nearest BlueScope sales office on appropriate roll-forming lubricants.
10. Values quoted are for panels exposed in accordance with AS/NZS2728. Variations for in-situ performance may occur due to complexity of building design and location.
11. Clean COLORBOND® XPD steel has good resistance to accidental spillage of solvents such as methylated spirits, white spirit, mineral turpentine, toluene, and trichloroethylene and dilute mineral acids and alkalis. However, all spillages should be immediately removed by water washing and drying.