

STEEL FINISHES & FUNCTIONALITY FOR BUILDING ENVELOPE



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STEEL AS PREFERRED BUILDING ENVELOPE FOR FACTORIES

WAREHOUSES

INFRASTRUCTURE

COMMERCIAL

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RESIDENTIAL

BOLD BUILDING DESIGNS

BOLD BUILDING DESIGNS

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BOLD BUILDING DESIGNS

ORGANIC BUILDING ENVELOPES

(1) PROTECTIVE FUNCTION

Source: https://www.wallpaperflare.com/brown-duck-and-ducklings-duck-green-baby-animals-animals-wallpaper-280437



In Ener

NOT DURABLE



REQUIRES REPLACEMENT



MORE COSTLY FOR THE RURAL / POOR



FINISHING LAYER

PRIMER LAYER

METALLIC ALLOY LAYER



LAYERS OF PROTECTION ON STEEL

Note: Layers shown only on one side of the coated steel.



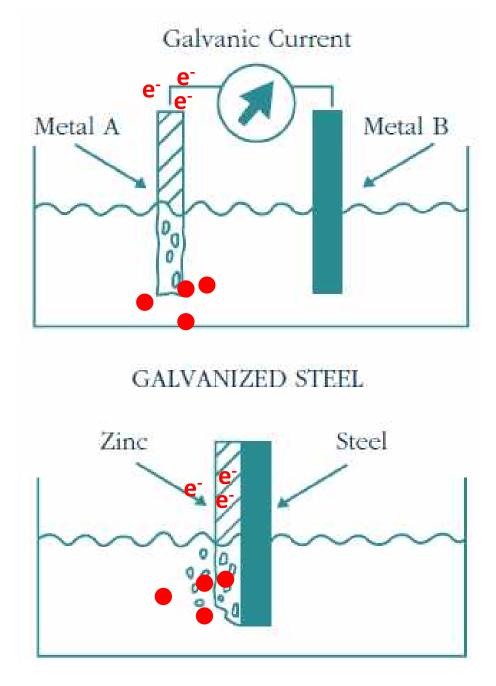
FINISHING LAYER

PRIMER LAYER

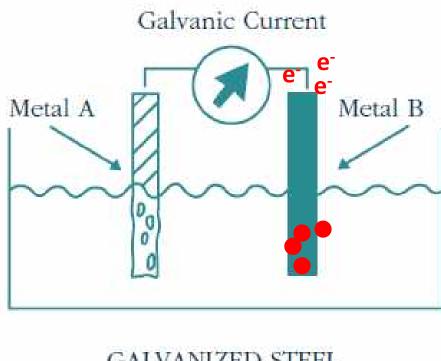
METALLIC ALLOY LAYER

PROTECTIVE METALLIC ALLOY LAYER

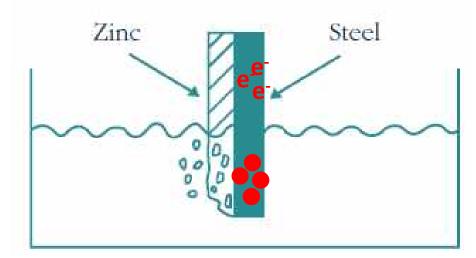




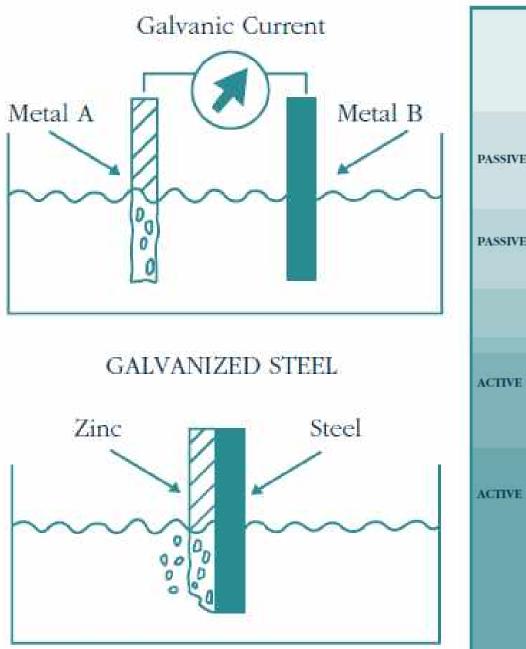


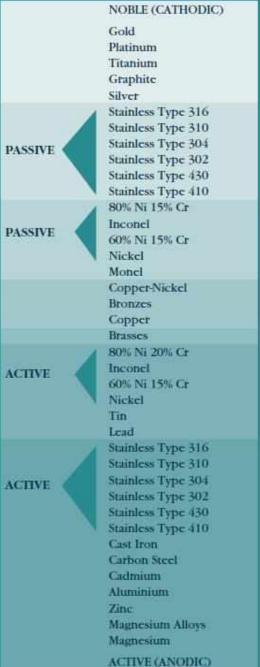


GALVANIZED STEEL

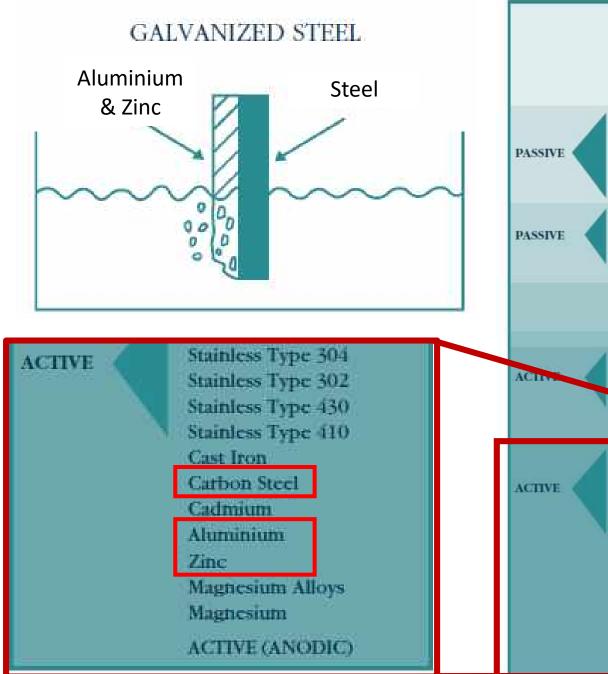








1 PROTECTIVE FUNCTION

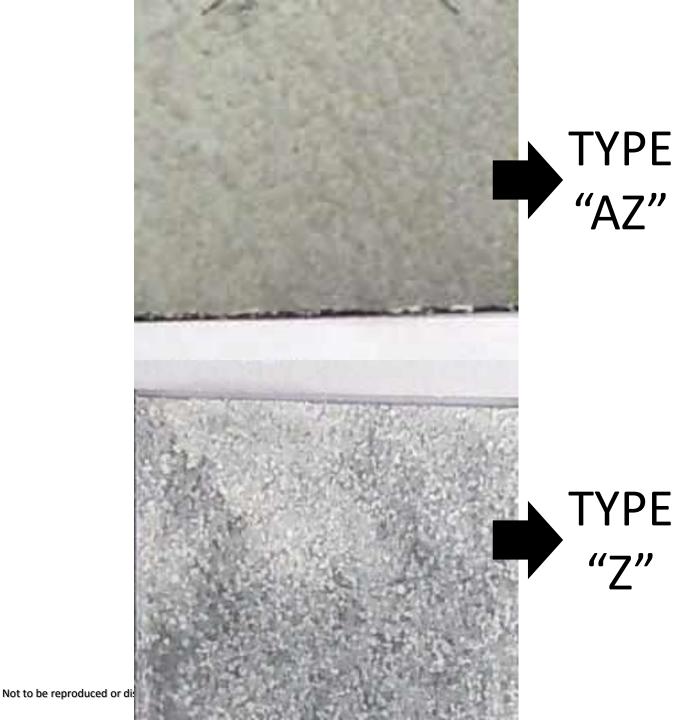


NOBLE (CATHODIC) Gold Platinum Titanium Graphite Silver Stainless Type 316 Stainless Type 310 Stainless Type 304 Stainless Type 302 Stainless Type 430 Stainless Type 410 80% Ni 15% Cr Inconel 60% Ni 15% Cr Nickel Moncl Copper-Nickel Bronzes Copper Brasses 80% Ni 20% Cr Inconel 60% Ni 15% Cr NICE Tin Lead Stainless Type 316 Stainless Type 310 Stainless Type 304 Stainless Type 302 Stainless Type 430 Stainless Type 410 Cast Iron Carbon Steel Cadmium Aluminium Zinc

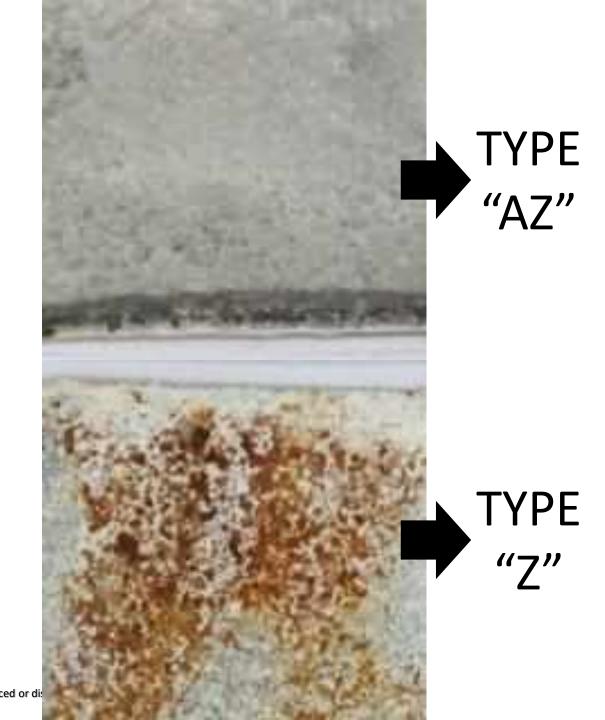
Magnesium Alloys Magnesium

ACTIVE (ANODIC)

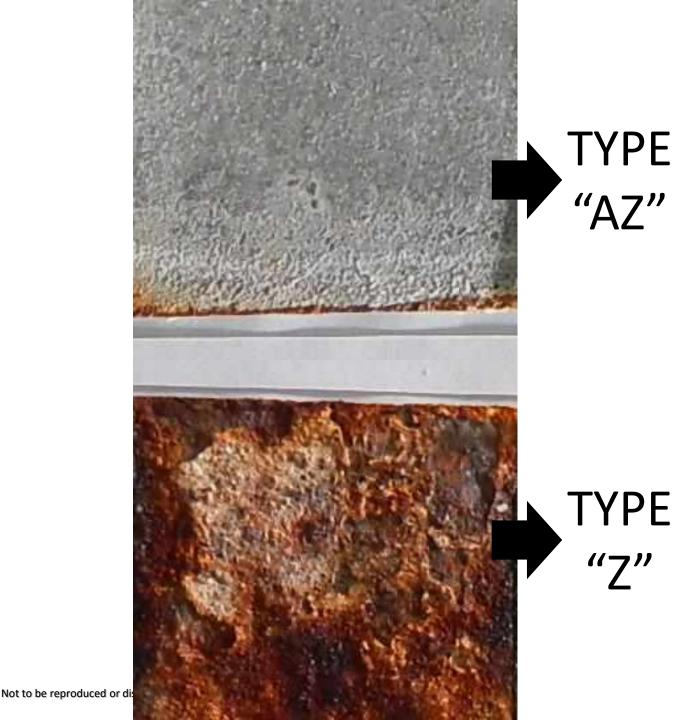
1 PROTECTIVE FUNCTION



VARIES IN LEVEL OF METALLIC ALLOY PROTECTION



VARIES IN LEVEL OF METALLIC ALLOY PROTECTION

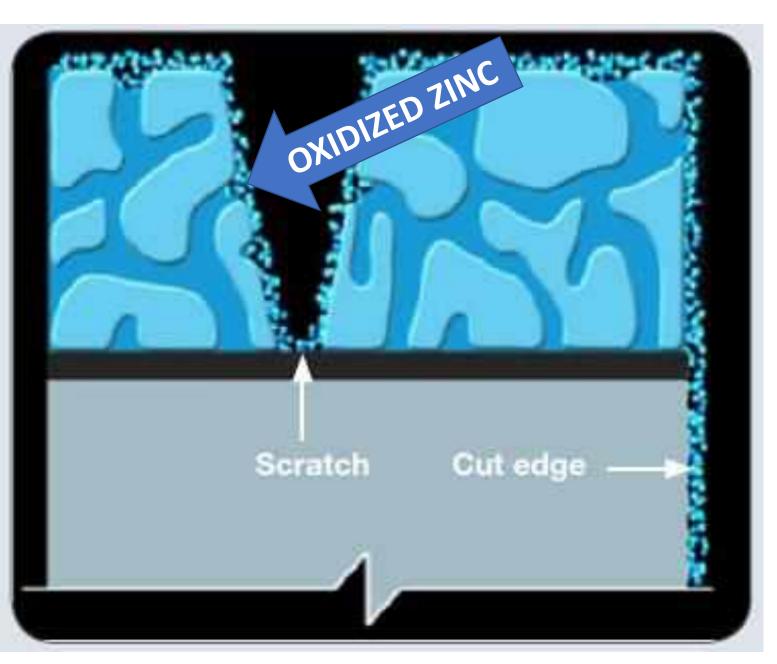


VARIES IN LEVEL OF METALLIC ALLOY PROTECTION



METALLIC ALLOY LAYER TYPE "AZ"

PROTECTIVE FUNCTION



PROTECTIVE FUNCTION

METALLIC ALLOY LAYER TYPE "AZ"



METALLIC ALLOY LAYER TYPE "AZ"



VOIDS

AI Coating

ALUMINIUM REMAINS



PROTECTIVE ORGANIC COATING



FINISHING LAYER

PRIMER LAYER

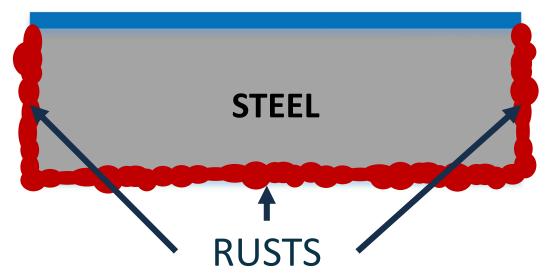
METALLIC ALLOY LAYER

ORGANIC COATING





NOT FULLY COVERED



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HOW ORGANIC COATING PROTECTS STEEL?

(2) AESTHETIC FUNCTIONALITY



2 AESTHETIC FUNCTION

MANY TYPES OF FINISHES

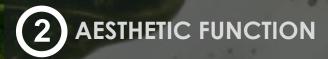




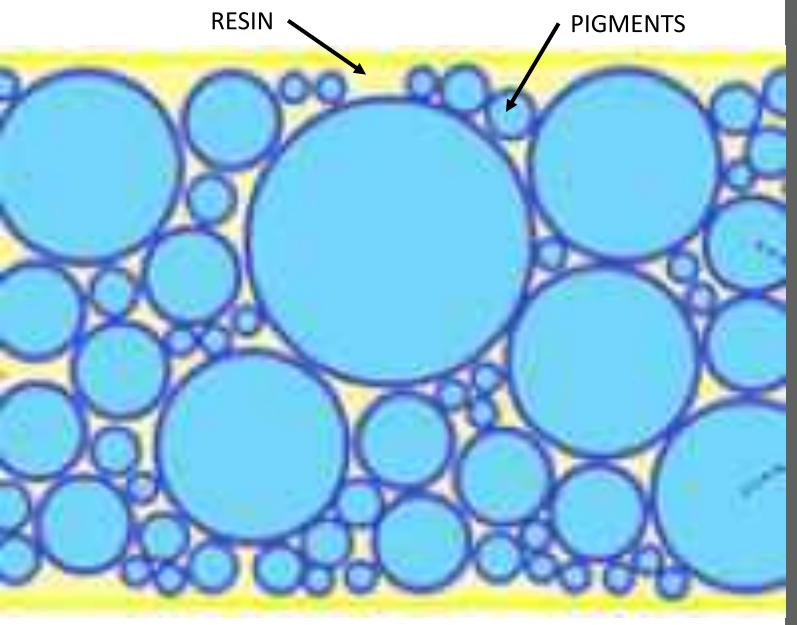
COLOURFUL



PIGMENTS



RESINS

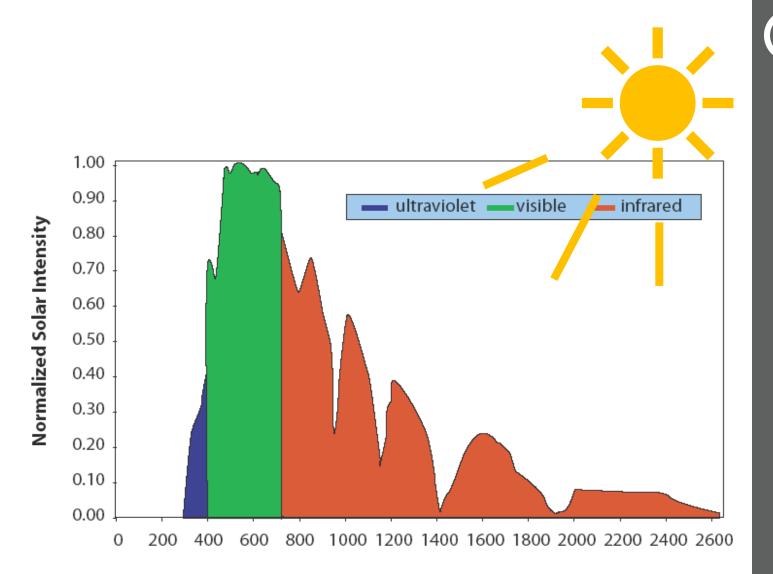




PIGMENTS & RESINS



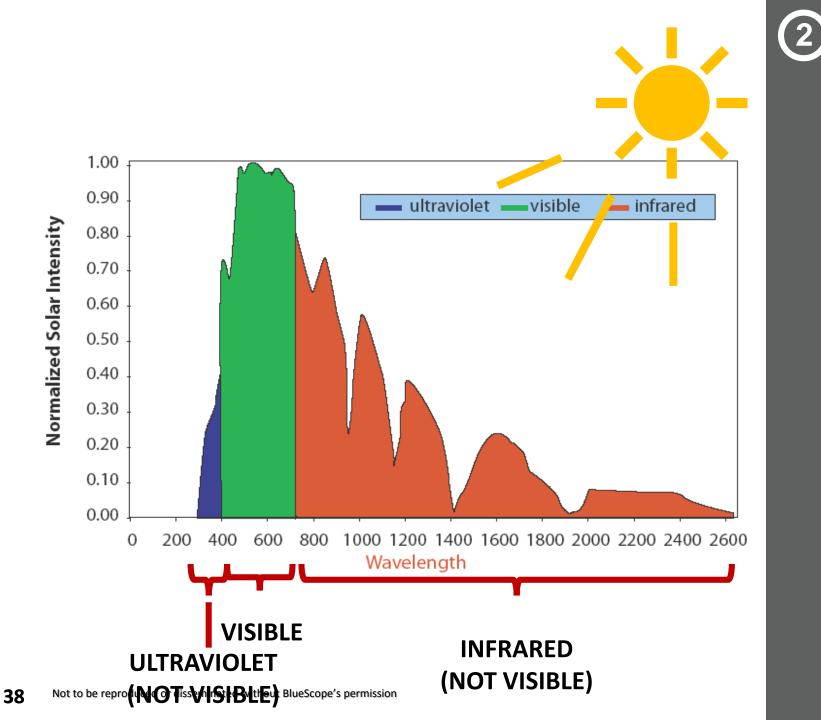
BASICS OF SUNLIGHT



SUNLIGHT SPECTRUM

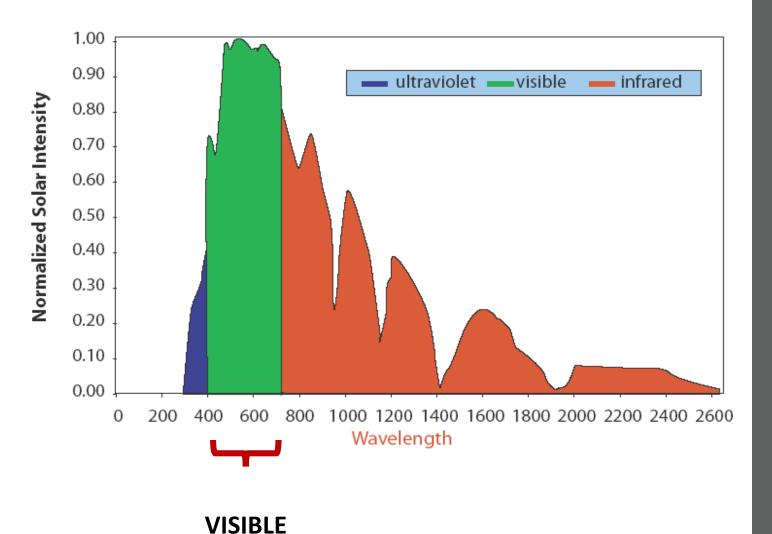
AESTHETIC FUNCTION

2



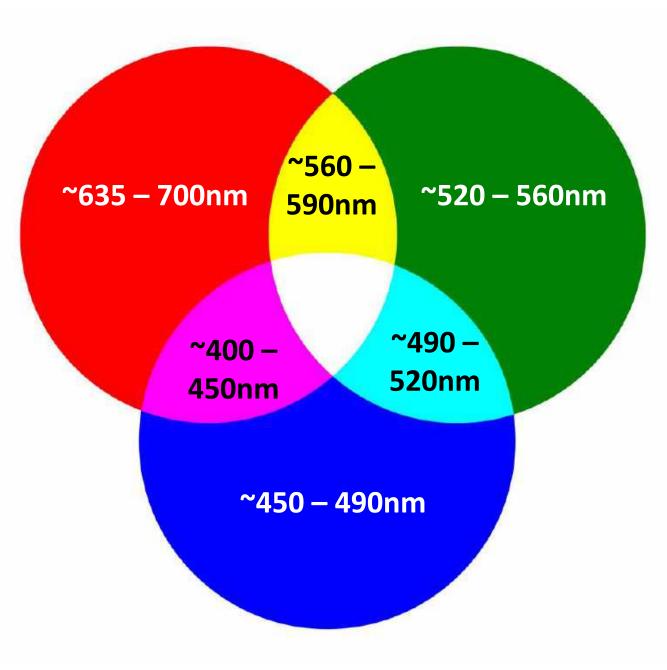
SUNLIGHT SPECTRUM

AESTHETIC FUNCTION

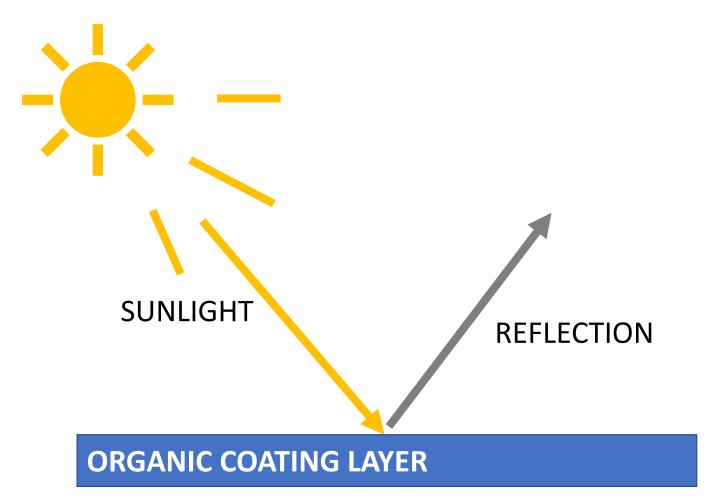


VISIBLE WAVELENGTH 400 – 700 NANOMETERS

BASIC COLOUR SPECTRUM R.G.B.



40





APPEARANCE AFFECTED BY HOW LIGHT IS REFLECTED



REFLECTION

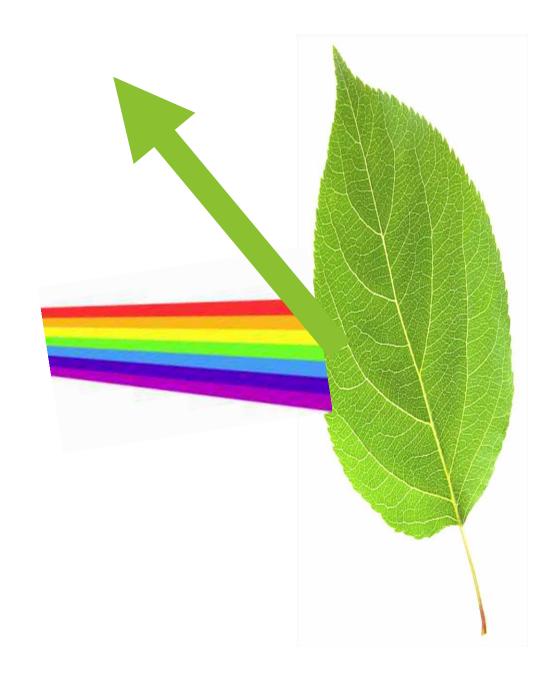


CHROLOPHYLL ABSORBED RED AND BLUE SPECTRUMS

REFLECTED

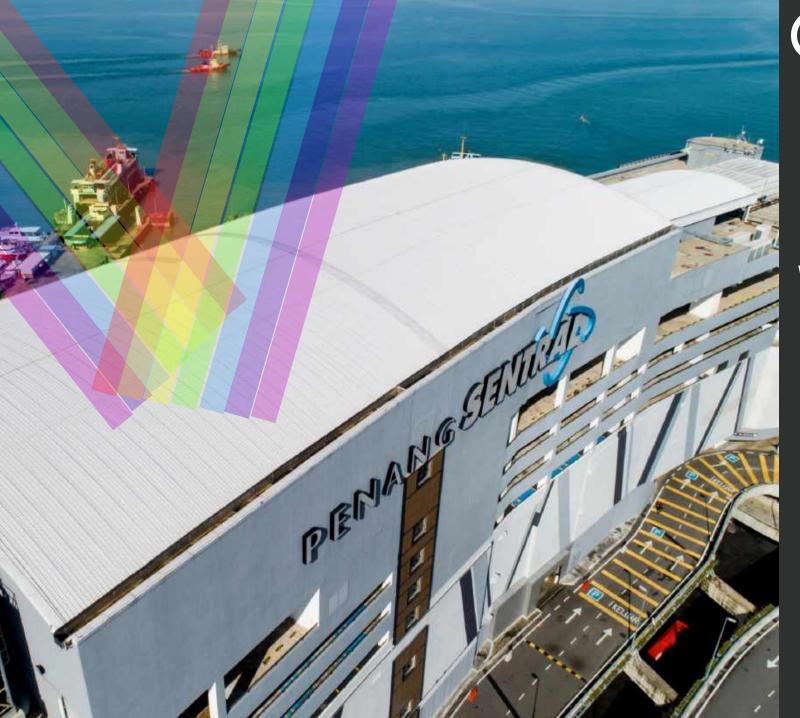
MOSTLY ABSORBED

> MOSTLY ABSORBED



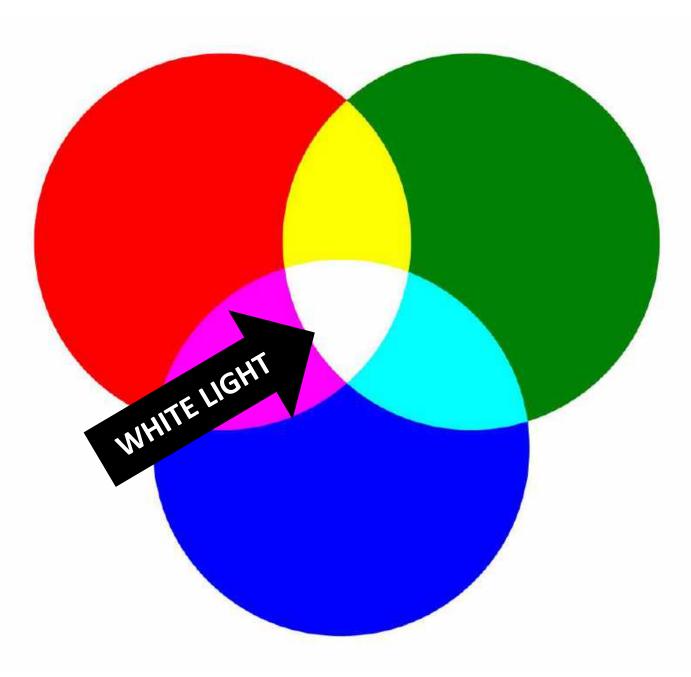


ONLY GREEN IS REFLECTED



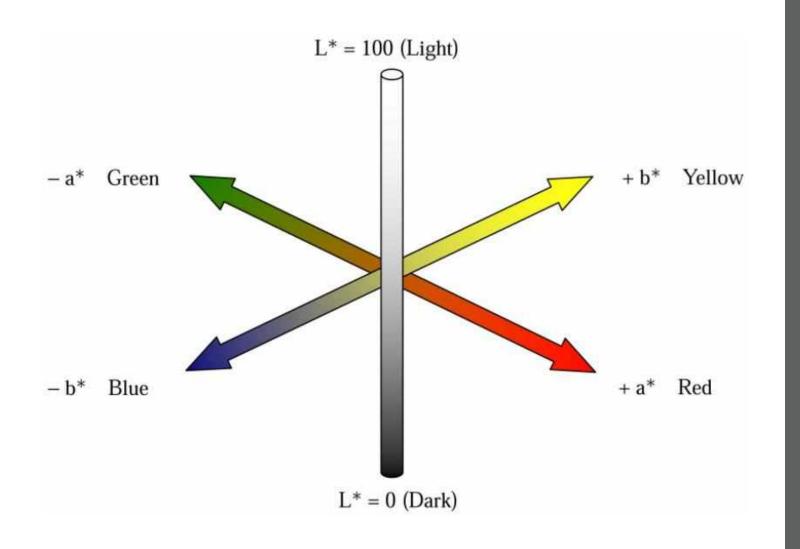


WHITE COLOUR REFLECTS MOST SPECTRUMS





WHITE COLOUR CONTAINS LIGHTS IN ALL SPECTRUMS



CIELAB COLOUR SPACE



METALLIC PAINT FINISHES

VARIABLE FINISHES DEPENDING ON VIEWING ANGLES

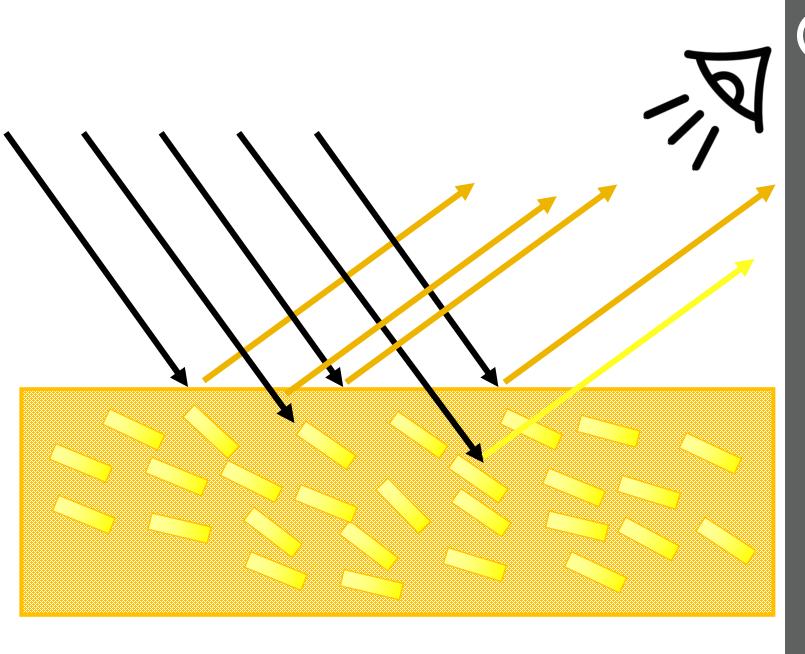




METALLIC PAINT CONTAINS METALLIC PIGMENTS

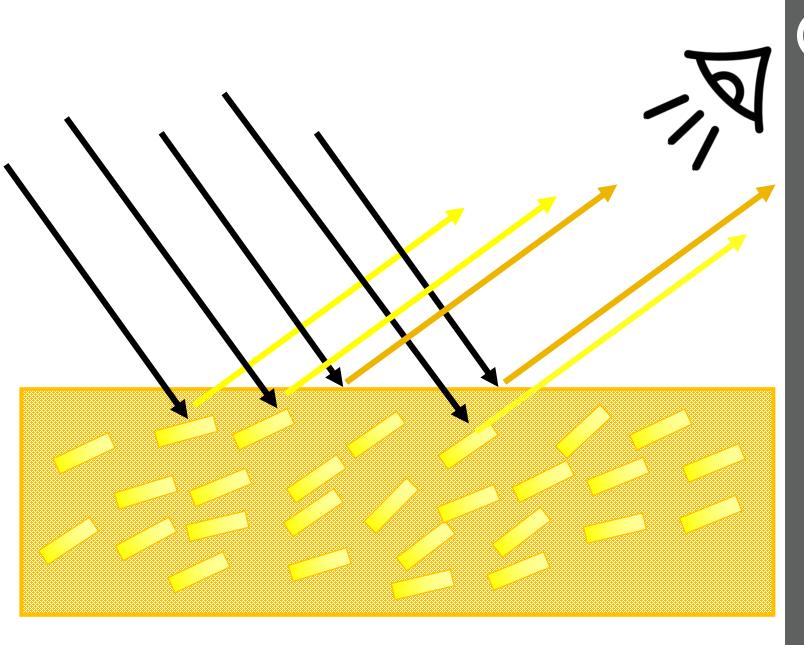


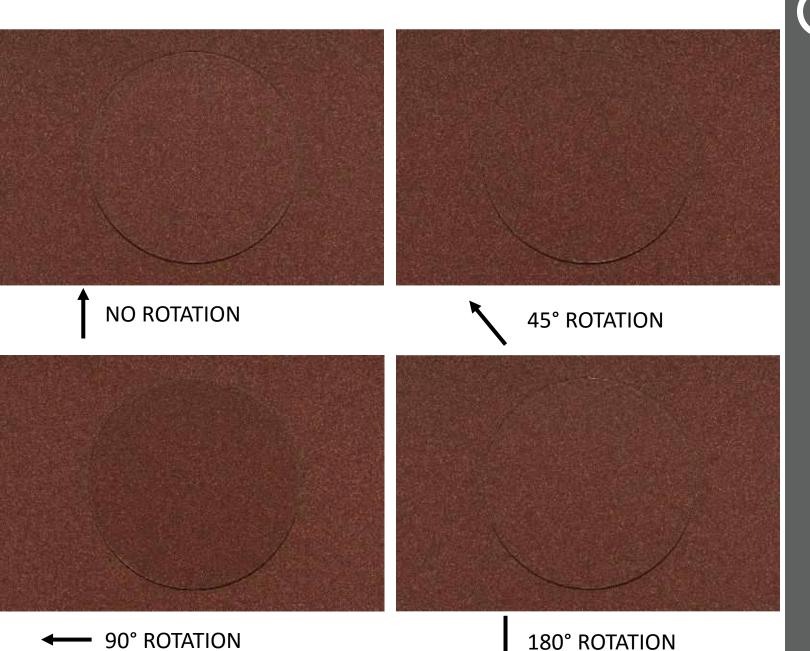
GIVES DIFFERENT REFLECTION OF LIGHTS





GIVES DIFFERENT REFLECTION OF LIGHTS





DIRECTIONAL (GEOMETRIC METAMERISM)

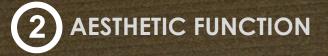
AESTHETIC FUNCTION

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Source: BlueScope Technical Bulletin 19



METALLIC FINISHES IN VARIOUS SHADES



GOLD COAST SPORTS

AND

NORTH

SURE CENTRE

METALLIC APPEARANCE MIMICING GOLD



VARIOUS SHADES OF GOLD



EXAMPLE OF MUSEUM SARAWAK

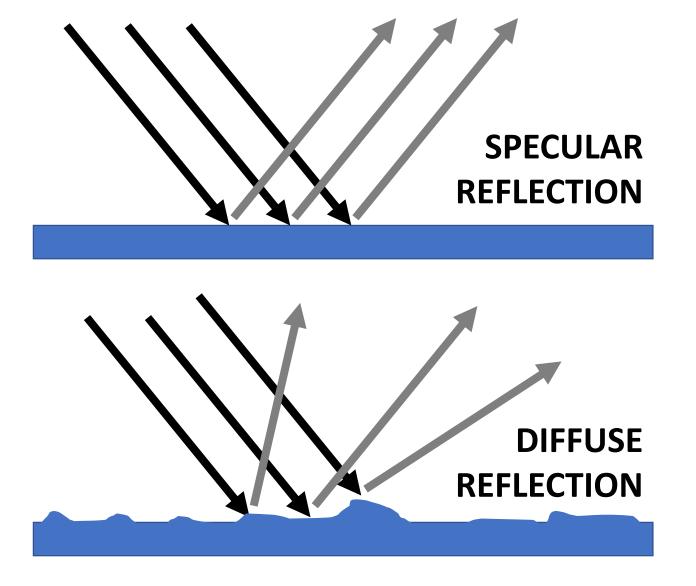




MATTE FINISHES









WAXY LEAF



HAIRY LEAF

DIFFUSE REFLECTION

INCREASE IN VOIDS

80

90

100

DECREASE IN BINDER /INCREASE IN PIGMENT

60

50

PAINT FINISHES

HIGH GLOSS

SEMI-GLOSS

SATIN

EGGSHELL

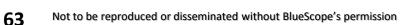
FLAT OR MATTE

40

70

HIGHER PIGMENT VOLUME CONC.

LOWER GLOSS

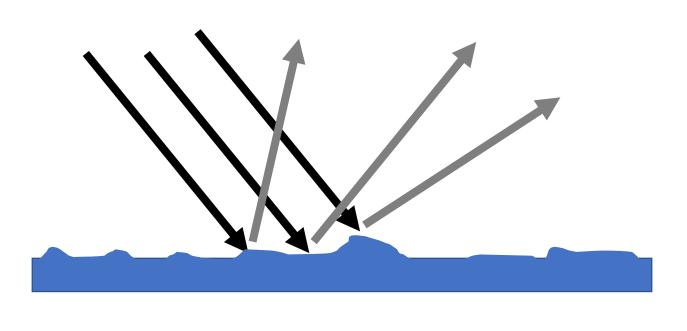


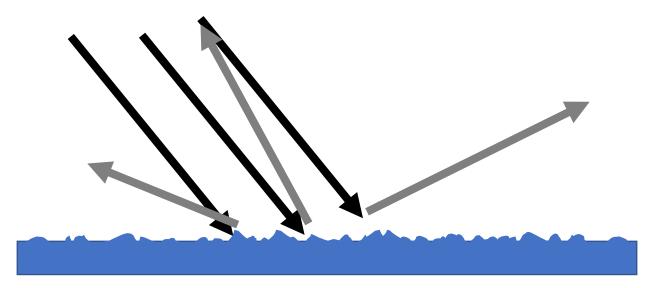
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10





DEPENDENT ON SURFACE ROUGHNESS

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PYEONGCHANG WINTER OLYMPICS BUILDING

Source: <u>https://edition.cnn.com/2017/11/15/world/vantablack-blackest-black-material/index.html</u>



DARKEST BLACK

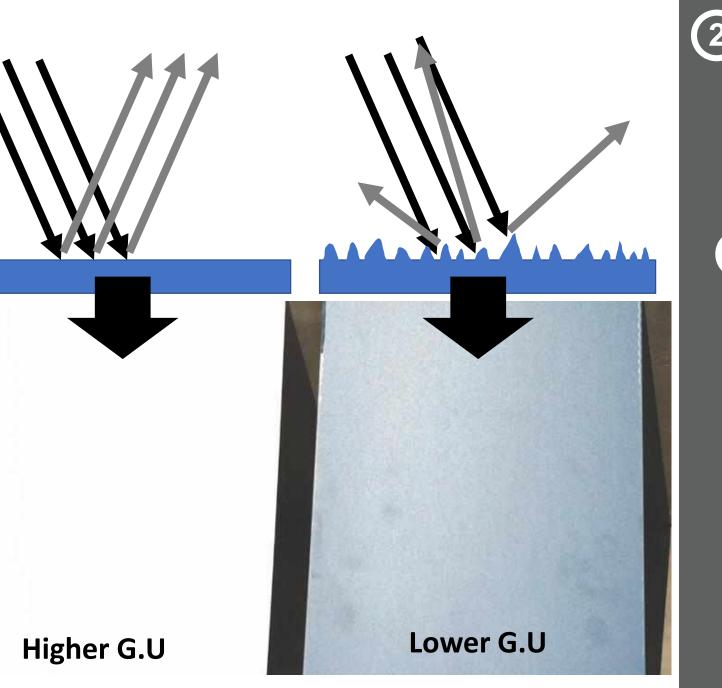
Source: <u>https://edition.cnn.com/2017/11/15/world/vantablack-blackest-black-material/index.html</u>



Glare due to high specular reflection

MINIMIZE GLARE

Time: **12:55pm**

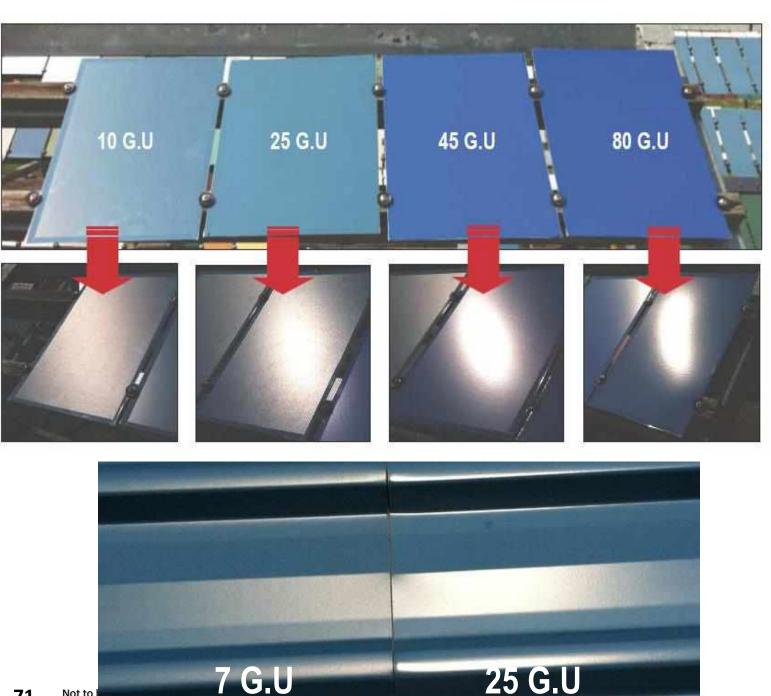


QUANTIFIABLE BY GLOSS UNIT (G.U.)

AESTHETIC FUNCTION







GLOSS UNIT AFFECTS COLOUR INTENSITY





SUITABLE FOR HIGH PITCH ROOF



ROOF IS VISIBLE ON THE GROUND



ROOF AROUND HIGH RISES TO MINIMIZE GLARING

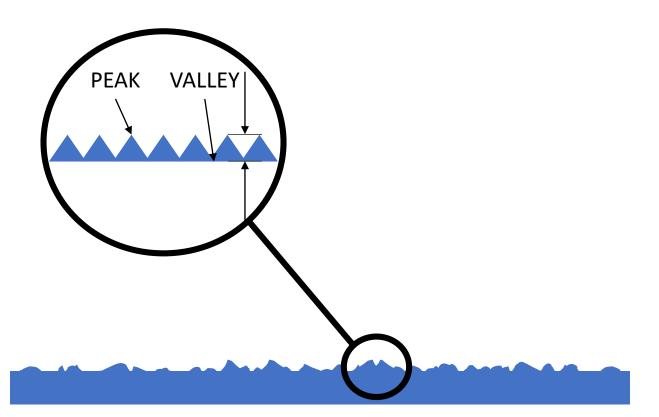




ROOF IN THE VICINITY OF COAST



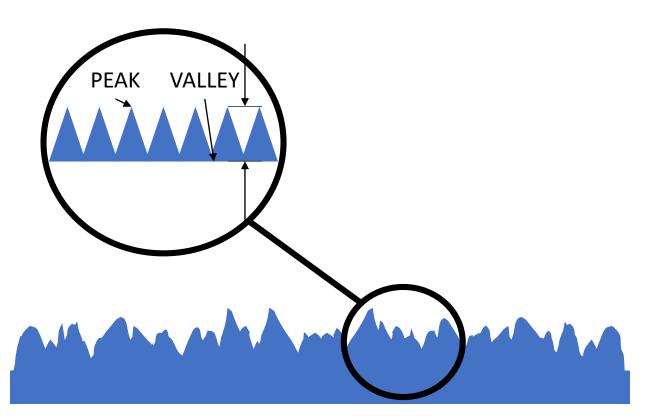
WHY TEXTURED FINISHES?



MATT SURFACE



MATTE VS TEXTURED



TEXTURED SURFACE



MATTE VS TEXTURED



MATTE VS TEXTURED SURFACES



INSPIRED BY RAW FINISHES



INSPIRED BY NATURAL FINISHES





TEXTURED FINISHES

/////

ELEMENTAL & CONTEMPORARY



BUT MALLEABLE



TO ACHIEVE VERSATILE & MODERN DESIGNS

GETS THE SIMILAR BENEFIT OF LOW GLOSS UNIT SURFACE

TEXTURED (7 G.U) MATTE 2 AESTHETIC FUNCTION (7 G.U)

> GETS THE SIMILAR BENEFIT OF LOW GLOSS UNIT SURFACE

NORMAL (25 G.U)





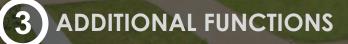
TANGIBLE TEXTURED FINISHES



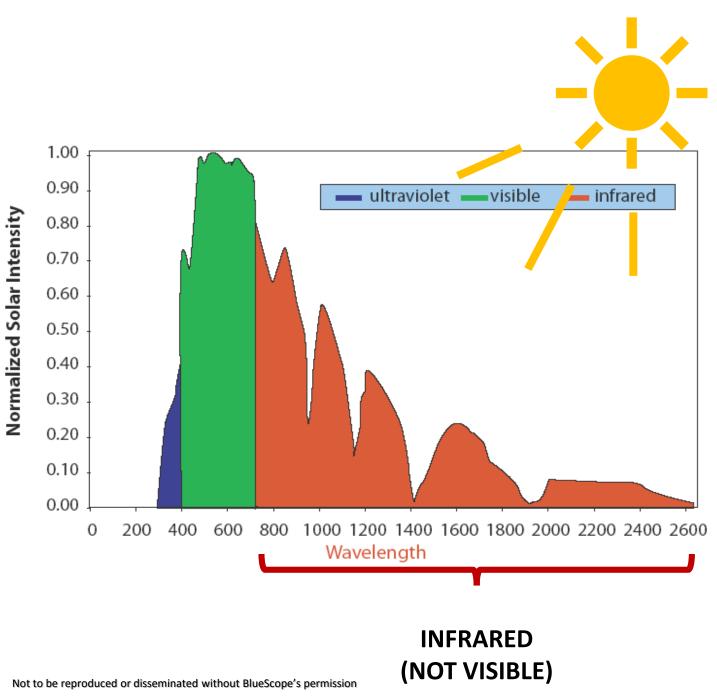
OPTICAL ILUSION OF METALLIC EFFECT

OTHER FUNCTIONALITY

(3)



HIGHER SOLAR REFLECTANCE COATING



INFRARED LIGHT

OTHER FUNCTIONALITY

3

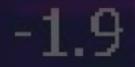


<section-header><section-header>

Source: <u>https://www.digitaltrends.com/home/use-infrared-thermometer-easily-spot-heat-leaks-house/</u>

3 OTHER FUNCTIONALITY

REDUCE URBAN HEAT ISLAND EFFECTS



6.2



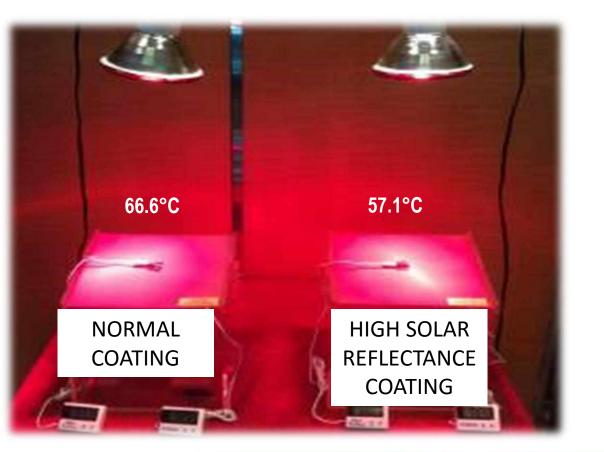
- (* 145 NO.) - (* 145 NO.)

SOLAR REFLECTANCE

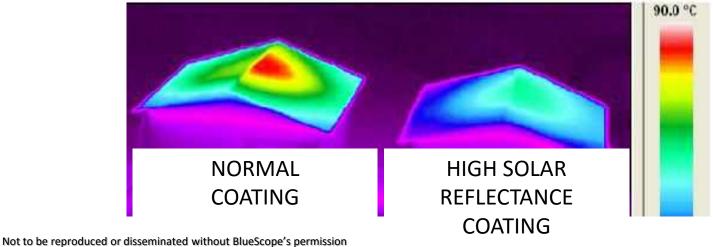
3 OTHER FUNCTIONALITY

1

EVEN THOUGH FOR EARTH TONE BUILDING ENVELOPE



97





HIGH SOLAR REFLECTANCE COATING

NO SELF-CLEANING ABILITY

9400

SELF-CLEANING ABILITY



CLEAN TECHNOLOGY



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NT (B)

IMPROVED SELF-CLEANING CAPABILITY

3 OTHER FUNCTIONALITY

INCREASE CLEANLINESS = HIGHER

SOLAR REFLECTANCE

TIT

1. PROTECTIVE FUNCTION

METALLIC ALLOY COATING ORGANIC COATING

-10

COLOURFUL METALLIC FINISHES MATTE FINISHES TEXTURED FINISHES

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3. OTHER FUNCTIONALITY

HIGH SOLAR REFLECTANCE SELF-CLEANING

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QUESTION & ANSWER SESSION





