steel CONNECT COMMON **INFLUENCE OF SEA** WATER, SWIMMING **POOLS & GLOVE FACTORIES ON** BUILDINGS



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SWIMMING POOL



GLOVES FACTORIES

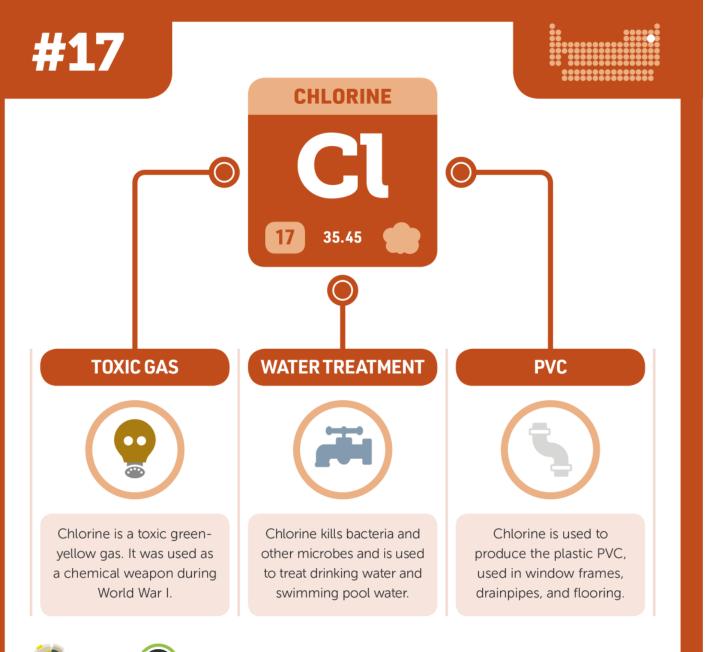
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https://fifthperson.com/top-glove-2020/



WHAT DO THESE ENVIRONMENT HAVE IN COMMON?



CONTAIN OR USES CHLORIDE

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Chlorine Gas (Cl₂)

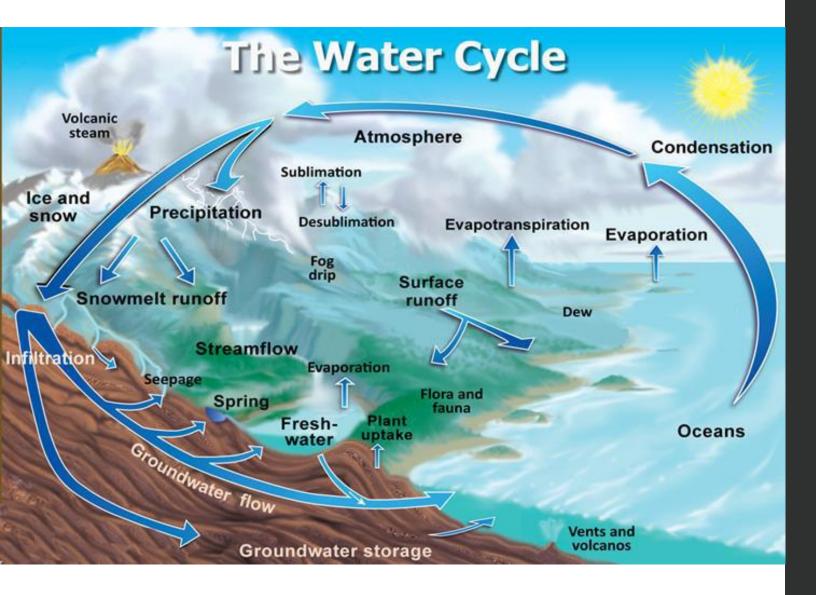
CONTAIN OR USES CHLORIDE

ABUNDANT IN CHLORIDE ION FORM

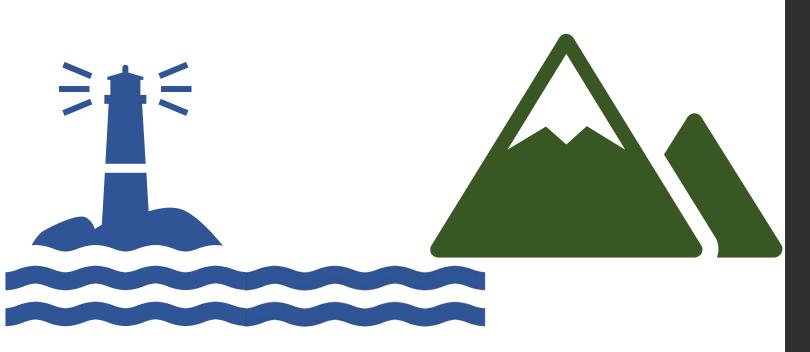
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MOST COMMON ONE IS SODIUM CHLORIDE

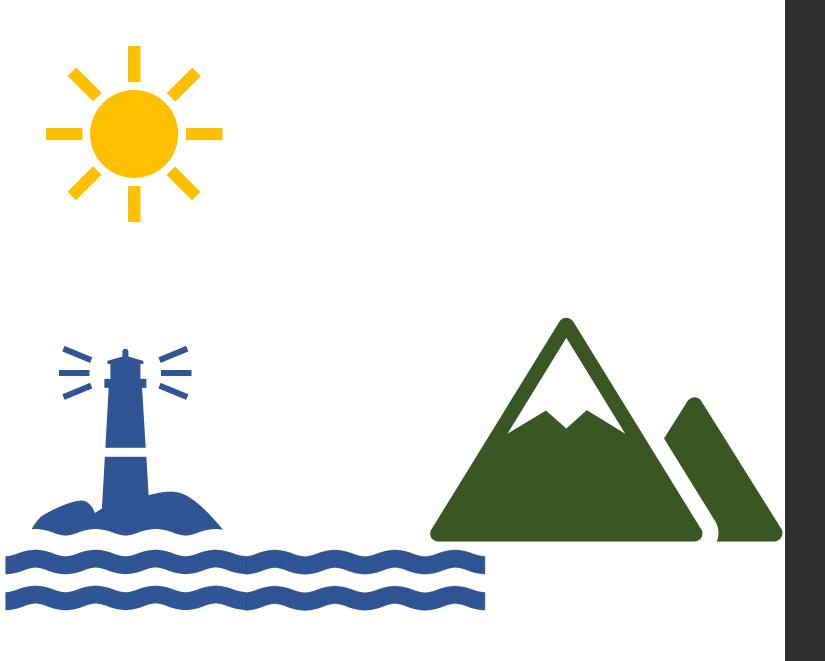




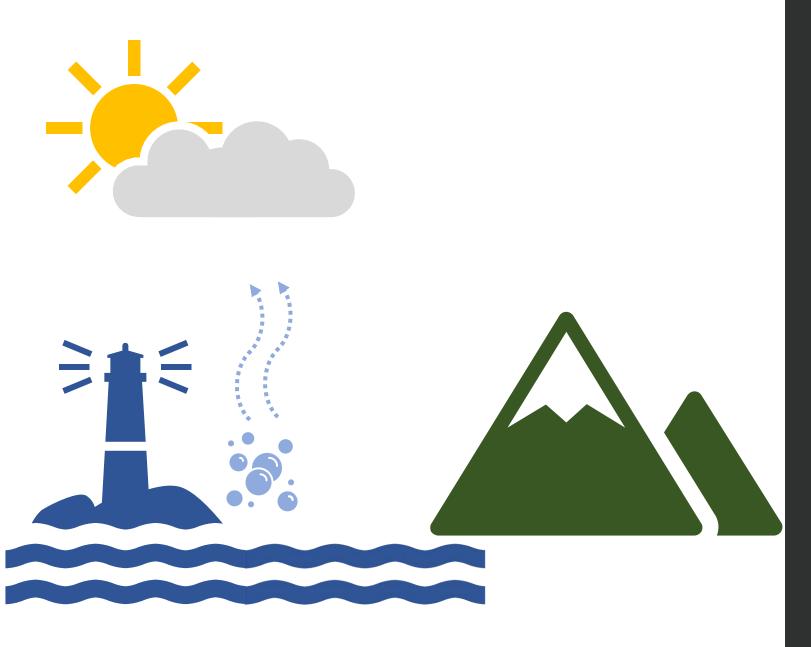
HYDROSPHERE



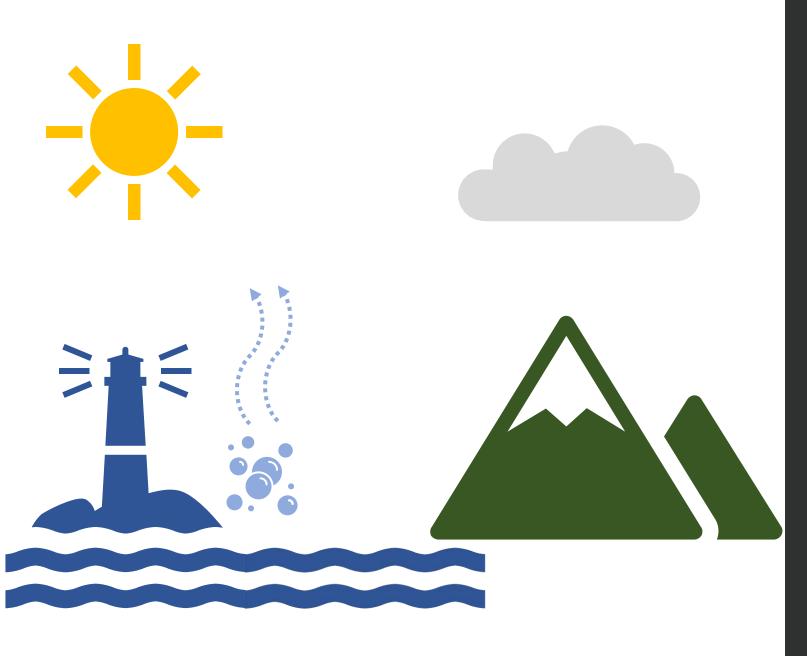
MOUNTAIN & OCEAN



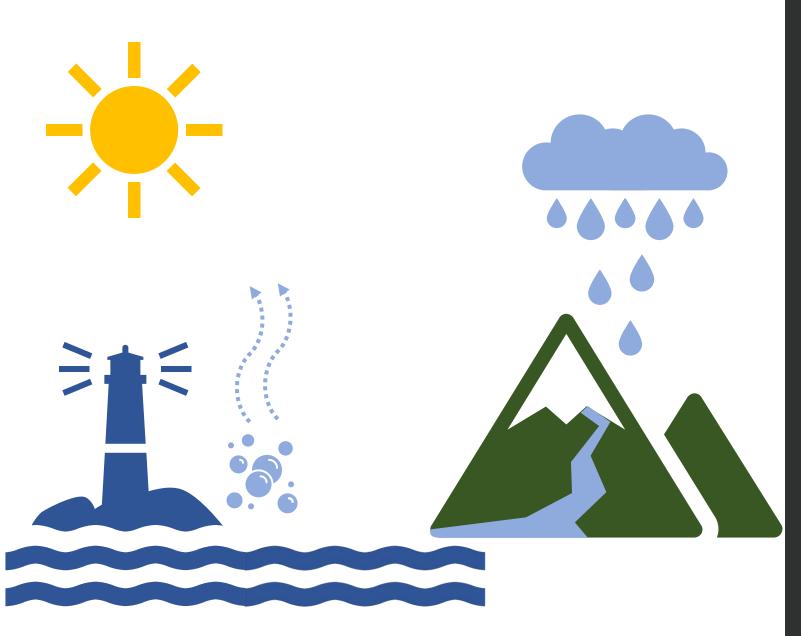
SUN



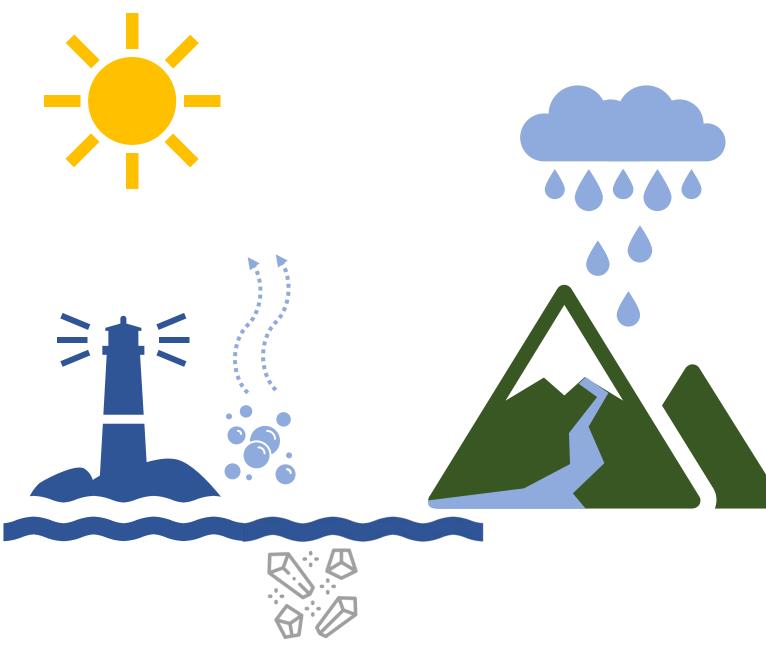
WATER EVAPORATES & FORMS CLOUD



CLOUD MOVE TO INLAND



FORMS RAIN, THEN RIVER FLOWING BACK TO THE OCEAN



WATER DISSOLVES **MINERALS** FROM INLAND AND FORMS SALT

SEA WATER IS SALTIER THAN FRESH WATER

https://en.wikipedia.org/wiki/Sea_salt

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DRINKING WATER

<1GRAM OF SALT PER LITRE OF WATER</pre>

https://medium.com/@John.H.Miller/surprising-reasons-to-add-salt-to-your-drinkingwater-f3f275a8331



~35GRAMS OF SALT PER LITRE OF WATER

https://oceanservice.noaa.gov/facts/whysalty.html#:~:text=Some%20ocean%20salts%20 come%20from,dissolved%20ions%20in%20the%20ocean.

(1) SEA WATER

SEA SPRAY CARRIES SALT PARTICLES

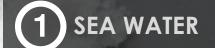
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DEPOSITS ONTO ANY SURFACES

SALT PARTICLES SETTLE ONTO ANY SURFACES

24

SALT PARTICLES WILL ACCELERATE CORROSION



SALT IS A HYGROSCOPIC MATERIAL



DESICCANT

DO NOT EA

SHLECA

HYGROSCOPIC

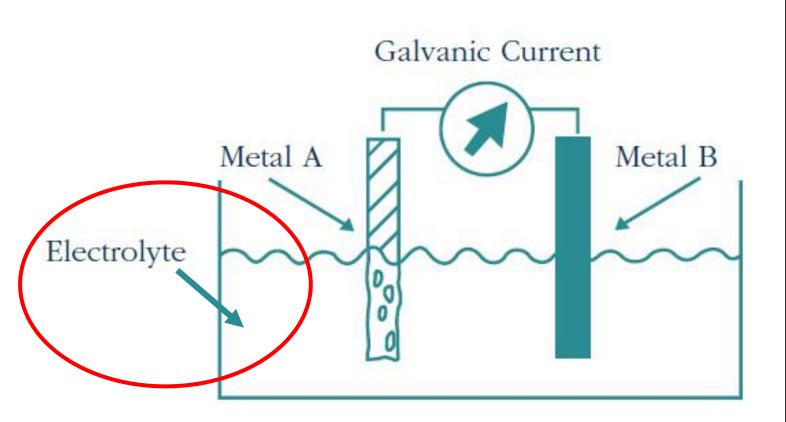
THE MATERIAL ABSORBS MOISTURE

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WITH THE PRESENCE OF MOISTURE AND SALT

Photo by Aleksandr Slobodianyk from Pexels







SOME OF THE MOST VULNERABLE AREAS REQUIRES



PROPER **SELECTION OR DESIGN CAN** HELP MINIMIZE THIS "SALTY" EFFECT

50m from sea



SUCH AS THE FASTENERS



VULNERABLE PARTS LIKE **FASTENER CAN BE REMOVED BY USING** CONCEALED FIXED PROFILE

600m from sea



CUT EDGES

1 SEA WATER

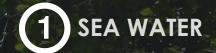
CUT EDGES CAN BE MANAGED BY CHOICE OF MORE DURABLE MATERIAL

Om from sea



WHERE **MATERIAL HAS BEEN PROVEN** TO LAST IN THE ENVIRONMENT FOR 5 YEARS

Om from sea



OR >10 YEARS

10m from sea

37

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UNWASHED AREA

1 SEA WATER

WASHED DOWN PERIODICALLY TO REMOVE SALT BUILD-UP



(2) SWIMMING POOLS



REQUIRES DISINFECTANT TO CLEAN THE POOL

Blue Wave

Vinterize

Blue Wave

and The

Blue War

radicator

08

20121 9013

Super

1-in. tablets

Blue Wave

-inch table

DAM 2

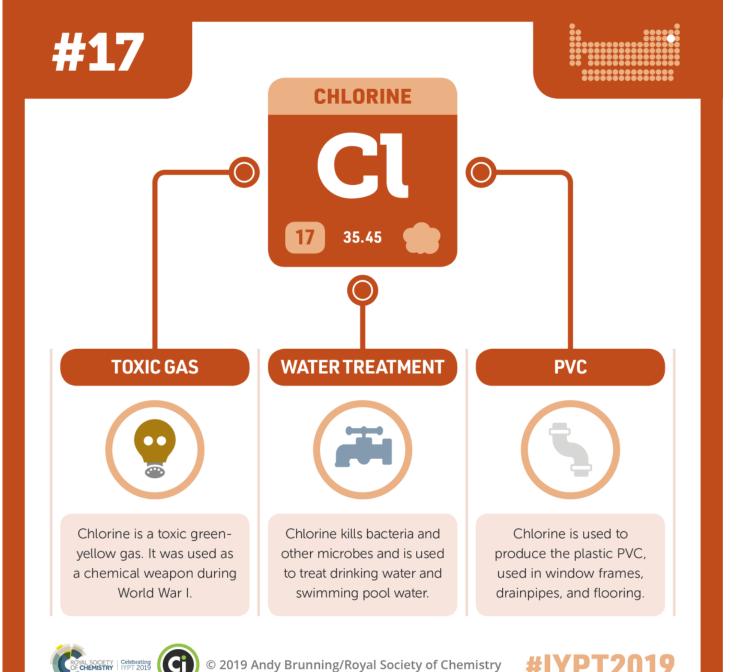
minato

m

Suc War

Black

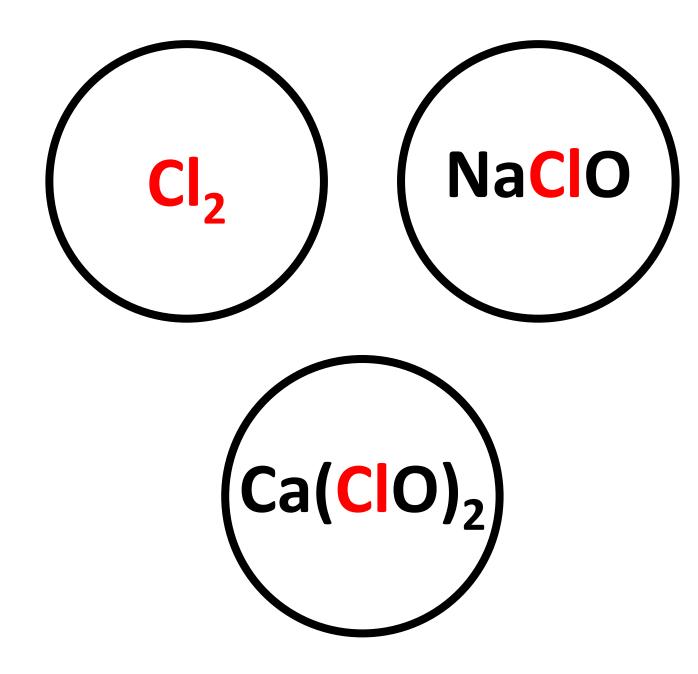
Algaecide





COMMON CHEMICAL -CHLORINE

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2 SWIMMING POOLS

CHLORINE / CHLORIDE ION





LIQUID





TABLET



NaClO + H₂O = Na⁺ + OH⁻ + HClO HYPOCHLOROUS ACID Strong oxidant, chief bactericidal agent

HYPOCHLOROUS ACID (HOCI) OR "FREE CHLORINE"

EVER WONDER THE POOL'S DISTINCT SMELL?

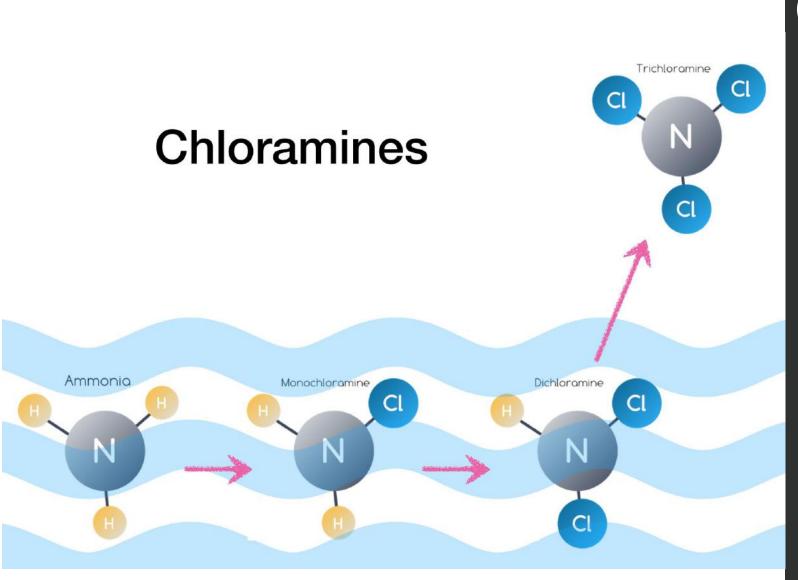
2 SWIMMING POOLS

EVER WONDER WHY YOU SHOULD **SHOWER** BEFORE **ENTERING THE** POOL?

ALL BATHERS MUST SHOWER BEFORE ENTERING POOL



HUMAN PERSPIRATION LIKE SWEAT & **URINE REACTS** WITH FREE CHLORINE





FORMS CHLORAMINE

THIS IS THE SMELL!!

2 SWIMMING POOLS

MORE PEOPLE IN THE POOL MEANS MORE CHLORAMINES GENERATED

Corroded stainless ~ steel 2 SWIMMING POOLS

CHLORAMINES ACCELERATES METAL CORROSION, **EVEN TO STAINLESS STEEL**

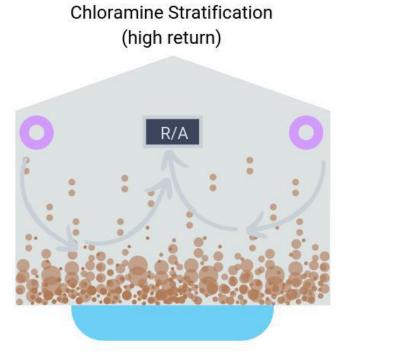
https://blog.chloramineconsulting.com/rust-on-stainless-steel-pool-equipment



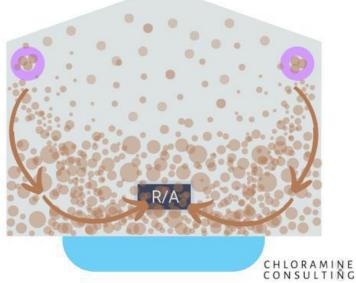
WORSE FOR INDOOR POOLS

https://www.constructionspecifier.com/avoiding-problems-in-aquatics-facilitiesatypical-design-for-atypical-buildings/

States with an



Chloramine Recirculation (low return)



CHLORAMINES WILL BE RECIRCULATED WITHIN THE BUILDING

SWIMMING POOLS

2 SWIMMING POOLS

1985, ONE SWIMMING POOL ROOF COLLAPSED **DUE TO STAINLESS STEEL RODS FAILURE**

http://www.studiekern-corrosie.nl/wp-content/uploads/2013/06/2331.pdf

2 SWIMMING POOLS

DUE TO STRESS CORROSION CRACKING (SCC)

56

https://www.researchgate.net/figure/3-Example-of-stress-corrosion-cracking-of-a-Type-316-stainless-steel-under-thermal_fig9_294693732



TO PREVENT / MINIMIZE THE CHLORAMINES EFFECT

2 SWIMMING POOLS

PROVIDE ADDITIONAL **NON-REACTIVE BARRIER BELOW** THE ROOFING SHEETS

https://www.facebook.com/108390094097480/photos/pcb.171662174436938/1716618 87770300/?type=3&theater



BUILDING **DESIGN NEEDS** TO PROVIDE SUFFICIENT VENTILATION

59

Airflow

In the second second

Sarawak Aquatic Centre

2 SWIMMING POOLS

BUILDING DESIGN NEEDS TO PROVIDE SUFFICIENT VENTILATION

60

Airflow

2 SWIMMING POOLS

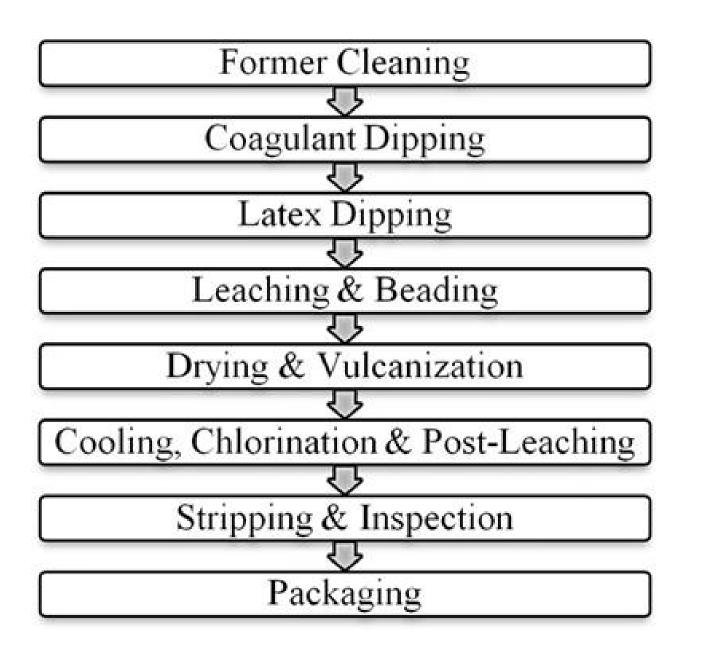
CONDUCT SCHEDULED SOLUTION SPECTION AND MAINTENANCE

(3) GLOVE FACTORIES

62

3 GLOVE FACTORIES

DIFFERENT TYPE OF GLOVES



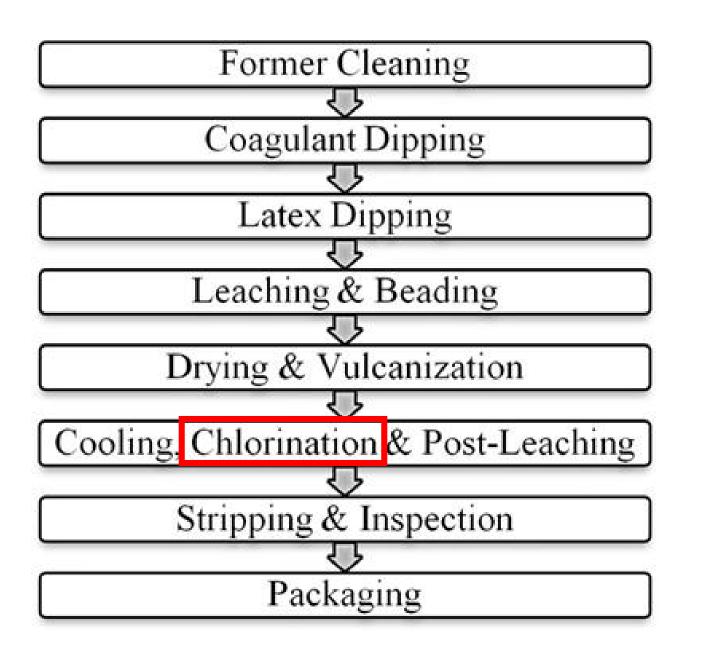


TYPICAL GLOVE PRODUCTION PROCESSES

3 GLOVE FACTORIES

TO EASE DONNING AND DOFFING GLOVES

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THAT'S THE CHLORINATION PROCESS

3 GLOVE FACTORIES

MAIN CONCERN IS ON THE CHLORINATION PROCESS

https://www.ansell.com/ca/en/life-sciences/critical-insight/na_the-importance-of-the-cleanroom-glove-manufacturing-process

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3 GLOVE FACTORIES

WHERE CHLORINE **TANK FILLED** WITH **CHLORINATED** WATER IS USED

SWIMMING POOL 2.0 – 4.0 ppm of free chlorine CHLORINATION TANK ~1000 ppm of chlorine

AS THE POOL CONTAINS HIGH CHLORINE CONCENTRATION

<u>https://chlorine.americanchemistry.com/Chlorine/Pool-Treatment-101;</u> Photo by <u>Matthias Cooper</u> from <u>Pexels</u>/; https://www.youtube.com/watch?v=_R8MySME6XQ

3 GLOVE FACTORIES

CAUSING INTERNAL ENVIRONMENT TO BE VERY CORROSIVE





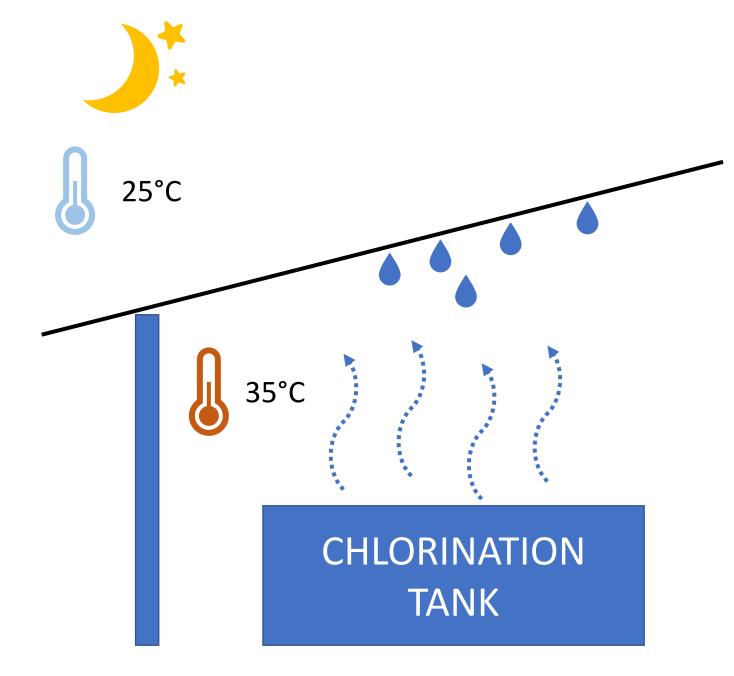
THE CHLORINE TANK **NORMALLY IS** LOCATED ON THE HIGHEST FLOOR

https://polydamic.com.my/product/online-chlorination-system/





OPERATION FOR TYPICAL FACTORIES



3 GLOVE FACTORIES

WHERE **TEMPERATURE** DIFFERENCE **WOULD CAUSE** MORE PREVALENT INTERNAL CONDENSATION

Sign of condensation



ALLOWING **CHLORINE TO** READILY **CONDENSE ON** THE REVERSE **SIDE OF THE** ROOFING SHEET



MIXING

CHEMICAL STORE

INCLUDE ADDITIONAL NON-REACTIVE BARRIER

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3 GLOVE FACTORIES

INCLUDE ADDITIONAL NON-REACTIVE BARRIER

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DESIGN FOR TALLER FLOOR SPACE TO ALLOW FOR BETTER VENTILATION



INTRODUCE MECHANICAL EXHAUST SYSTEMS AT **CHLORINATION** PROCESS

Vhttps://polydamic.com.my/product/online-chlorination-system/

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INTRODUCE MECHANICAL **EXHAUST** SYSTEMS AT **CHLORINATION** PROCESS

3 GLOVE FACTORIES

INCLUDE SCRUBBER SYSTEMS TO **NEUTRALIZE THE** CORROSIVE **SUBSTANCES**







2. SWIMMING POOLS

3. GLOVE FACTORIES



QUESTION & ANSWER SESSION

Source: BlueScope

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