

Metallic Coated - MC

GENERAL DESCRIPTION

ZINCALUME® G250 steel is a hot-dipped zinc-aluminium 55% alloy-coated structural steel and a guaranteed minimum yield strength of 250 MPa with good ductility. Suitable for roll-forming to a minimum internal radius of 1t.

TYPICAL USES

Roll-formed decking, and walling, rain water goods, tubing, garage doors, gutters, sign and general application

STANDARDS

Certified Standards – TIS. 2228-2559

Reference Standards - AS 1397, ASTM A 792/A 792M, JIS G3321 AS 1365, ASTM A 924/A 924M

GUARANTEED PROPERTIES OF STEEL BASE

MECHANICAL PROPERTIES	GUARANTEED MINIMUM
Yield Strength, MPa	250
Tensile Strength, MPa	320
Elongation on 50mm (≥ 0.60mm), %	25

CHEMICAL COMPOSITION OF STEEL BASE

CHEMICAL PROPERTIES	GUARANTEED MAX %
Carbon - C	0.20
Phosphorus - P	0.04
Manganese - Mn	1.20
Sulphur - S	0.03

METAL COATING ADHESION – 180° BEND TEST

COATING CLASS	COATING ADHESION
AZ150	0t
AZ200	0t

Where t = the diameter of mandrel in terms of thickness of product.

FIRE HAZARD PROPERTIES

INDEX	RANGE	RESULT
Ignitability Index	0-20	0
Spread Of Flame Index	0-10	0
Heat Evolved Index	0-10	0
Smoke Developed Index	0-10	0-1

DIAMENSIONAL CAPABILITIES

THICKNESS RANGES (mm)	MAX. WIDTH (mm)
0.30-1.00	1260
1.01-1.20	1220

Notes: These dimensions are a reflection of technical capability to produce. Supply conditions may be subject to dimensional restrictions and is subject to BlueScope Sales and Marketing confirmation. Slitting and shearing available on request from BlueScope Sales Offices. For requirements outside the standard product range please contact your local Sales Office.

NORMAL/OPTIONAL SUPPLY CONDITIONS

	NORMAL	OPTIONAL
Coating Class	AZ150	AZ200
Surface Condition	Spangled	
Surface Treatment	Passivated & Resin coated	
Branding	Branded	Not branded

Important Notes
Optional supply conditions may be subject to dimensional restrictions

FABRICATING PERFORMANCE

METHOD	RATING	METHOD	RATING
Bending	5	Lock Forming	NR
Drawing	2	Welding	4
Pressing	2	Painting Pretreatment	5
Roll Forming	5		

Where: 1 = Limited to 5 = Excellent or NR = Not Recommended

IMPORTANT INFORMATION

Typical mechanical properties are based on typical product despatched to customers. Note that ductility will decline through a natural ageing process during storage and/or paint stoving cycle. Material should be used promptly (within six months) to avoid the possibility of a storage related corrosion. For selection of the most appropriate metallic coated steel, please refer to technical bulletins TB-1a, TB-1b, CTB-21 and CTB-22. For storage, rollforming lubricants and other information please refer to the Technical Bulletins.

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